



## RENIA – Hardener A =300= Cross-linker for Aquilim 315, 325

Technical Data Sheet 552.000-0814

### RAW-MATERIALS:

Clear isocyanate-based cross-linker, suitable for water-based CR-adhesives.

### INSTRUCTIONS:

Cross-linker for water-based Renia – Aquilim CR dispersions (315, 325). Adding Renia – Hardener A =300= greatly increases the resistance of the adhesive against water, heat, oil, grease, and other chemical and environmental influences. The maximum heat resistance is increased to up to 120 °C.

### APPLICATION:

Mix 3 - 5% (volume or weight) of the cross-linker with the adhesive immediately before use. Stir thoroughly.

### POT-LIFE:

Depends on the adhesive.

### DRYING TIME:

Open time shortened by 30 – 50%, depending on the adhesive.

### PRESSURE:

Depends on material and adhesive, please refer to the Technical Data Sheet of the adhesive.

### PROPERTIES:

Only suitable for CR dispersions like Renia – Aquilim =315= and =325=.

### SHELF-LIFE:

Minimum of 12 months, store in a cool and dark place

### THINNER:

Not applicable. The adhesive mixture cannot be thinned anymore after exceeding the pot-life.

### CLEANING:

After exceeding the pot-life, the adhesive mixture cannot be dissolved any more.

### LABELLING:

Flammable, Danger

GGVSEB : Class 3

Packing Group: II

Code : Resin solution

IMDG : 3.2

According to UN: 1866

EmS : F-E, S-D

### PACKAGES:

Article	Size	Net-Content	Unit per box
552762	50 ml bottle	12x 50 ml	16 boxes
552481	1 ltr can	1 l = 0.8 kg	21 cans