



RENIA – Rehalgol Primer for TR

Technical Data Sheet 580-0120

BASIS:

Clear liquid primer containing a chlorinated organic substance for the treatment of thermoplastic rubber (TR) and latex.

MATERIALS:

Thermoplastic rubber (TR) exists in many different kinds. There are mixtures which can not or can only insufficiently be bonded by CR- and PUR-based cements. In this case a pre-treatment with Renia – Rehalgol is absolutely necessary.

To identify thermoplastic rubber put some drops of Renia – deSohl on to the material and check its solubility by wiping with a towel. If the surface is dissolved by the solvent the material is thermoplastic rubber.

Latex, a very soft, dull and rubberlike material, also requires pretreatment with Renia – Rehalgol.

INSTRUCTIONS:

Renia – Rehalgol can only be applied in combination with one the following Renia – adhesives: Renia – Colle de Cologne; Renia – Multi-Colle; Renia – Syntic =Total=; Renia – Renol =Asti=; Renia – Aquilim =130=; Before applying Renia – Rehalgol the material needs to be ground and cleaned from dust. Then coat the material with Renia – Rehalgol by using a metal-free brush and let the primer impact on the surface for a certain period. Depending on the Renia – adhesive to be applied after halogenation the reaction time varies from 0 (Aquilim) and 5 (Syntic) to 60 minutes:

POT-LIFE:

Not applicable.

OPEN ASSEMBLY TIME:

Up to 60 minutes, depending on the substrate and the adhesive to be applied.

PRESSURE:

See Technical Data Sheet of the corresponding adhesive.

PROPERTIES:

Renia – Rehalgol is sensitive to moisture and will be decomposed by metals. Do only use a clean and dry brush. The decomposed substance appears as a white precipitate on the bottom.

SHELF-LIFE:

12 months. Store in a cool and dry place. Contents of opened container should be used within 6 months.

THINNER:

Not usable.

CLEANING:

Let the brush dry and remove remnants. Residue cannot be used any more.

LABELLING:

Hazard class	: 3	Packing Group	: II
Code	: Flammable liquid, nos (Ethylacetate)		
HMIS	: 1/4/1/C	UN	: 1993
NFPA	: 1/4/0/		

PACKAGES:

Article	Size	Net-Content	Unit per box
580764	3.3 fl oz - bottles	12x 3.3 fl oz	10 boxes
580765	8.5 fl oz - bottles	5x 8,5 fl oz	5 trays
580780	¼ Gal bottle	¼ Gal	1 bottle
580303	0.8 Gal can	0.8 Gal	1 can (2 components)
580608	2.7 Gal bag-in-box	2.7 Gal	1 box with tap (2 components)